

# BARREL VISES W/ BUSHINGS - BARREL VISE WITH #10 STEEL BUSHING I.D. 1.255"

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## Extra Surface Area Gives Tremendous Power To Clamp Hold & Even The Tightest Barrel

To complement our "Ring-Of-Steel" Action Wrench System, we've developed the only professional-quality Barrel Vise that will positively clamp and keep even the tightest barrel from turning during removal. Machined from solid steel for durability to service the barrel installation and removal needs of any gunsmith for years and years. Our exclusive four bolt system and extra-wide design generates so much holding force, the Brownells Barrel Vise must be firmly bolted to the stoutest bench or an immovable base to realize its full - potential. Split barrel bushings come in a variety of sizes to fit many popular barrels (and some not-so-common ones) to make this universal Barrel Vise system the very first choice of professional gunsmiths. Steel Bushings provide years of service and have the necessary clamping power to break loose the tightest barrels. Aluminum Bushings also give a strong hold without risk of marring your barrel.



## Attributes

- Name: [BARREL VISE WITH #10 STEEL BUSHING I.D. 1.255"](#)
- Manufacturer: [BROWNELLS](#)
- Product no.: 080860010
- Mfr. No.:
- Material: Steel
- Delivery weight: 5.262kg
- UPC: 050806014572

## Item details

Made in USA

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# Safety Instruction Guide for Barrel Vises with Bushings

## Introduction

Thank you for choosing the Barrel Vises with Bushings. This product is designed to provide a safe and reliable method for clamping barrels during installation and removal. To ensure your safety and the effective use of this product, please read and follow the guidelines outlined in this instruction manual.

## General Safety Guidelines

- Ensure that the Barrel Vise is securely mounted on a sturdy, immovable surface before use.
- Always wear appropriate personal protective equipment (PPE), such as safety glasses and gloves, when using the Barrel Vise.
- Keep the work area clean and free of clutter to avoid accidents.
- Do not use the Barrel Vise for any purpose other than its intended use.
- Regularly inspect the Barrel Vise and bushings for signs of wear or damage before each use.
- Store the Barrel Vise and bushings in a safe place, out of reach of children and vulnerable individuals.

## Specific Safety Precautions for Use

- **Clamping Force:** Ensure that the clamping force is sufficient to hold the barrel securely without overtightening, which could damage the barrel or the vise.
- **Bushings:** Use the correct size bushing for the barrel you are working with. Using an incorrect size may lead to slippage or damage.
- **Aluminum vs. Steel Bushings:** Choose aluminum bushings for delicate barrels to minimize the risk of marring. Use steel bushings for maximum clamping power on standard barrels.
- **Children and Vulnerable Groups:** Keep the Barrel Vise and its components out of reach of children and individuals who may not understand the risks associated with its use.

## Instructions for Installation and Usage

### 1. Installation:

- Select a sturdy workbench or immovable surface for the Barrel Vise.
- Using the provided ½"20 x 2" Allen head bolts, securely attach the bottom block of the Barrel Vise to the work surface.
- Ensure that the bottom block is drilled and countersunk for ½" diameter mounting bolts for added stability.

### 2. Using the Barrel Vise:

- Select the appropriate bushing size for the barrel being worked on.
- Insert the bushing into the top block of the Barrel Vise.
- Place the barrel into the bushing and align it properly.
- Tighten the top block using the four bolts to secure the barrel firmly in place.
- Check the stability of the barrel before proceeding with any work to ensure it is clamped securely.

### 3. After Use:

- Once the work is complete, carefully release the tension on the bolts and remove the barrel from the vise.
- Clean the Barrel Vise and bushings after each use to maintain their condition and functionality.

- Store the Barrel Vise and bushings in a safe location.

## **Disposal Instructions**

- Dispose of the Barrel Vise and bushings in accordance with local regulations.
- If the product is damaged and no longer usable, consider recycling metal components where possible.
- Do not dispose of the Barrel Vise or its components in regular household waste.

## **Contact Information for Further Support**

For questions or concerns regarding the safety and use of the Barrel Vises with Bushings, please refer to the manufacturer's contact information provided with the product packaging.

By following these safety instructions, you can ensure a safe and effective experience while using the Barrel Vises with Bushings. Thank you for your attention to safety!

# About Us

## Brownells Austria

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