

# AR-15 MK12 BARREL 18" STAINLESS STEEL - BRAVO COMPANY

## MK12 18" STAINLESS STEEL RIFLE LENGTH GAS SYSTEM

[Rifle Parts](#) > [Barrel Parts](#) > [Rifle Barrels](#)

### A Premium-Grade Barrel for Serious Target Shooters

The Bravo Company BCM Mk12 18" Stainless Steel Barrel kit enables you to upgrade your AR-15 with the same barrel BCM puts on their Precision rifles. The barrel comes ready to install on your rifle, with BCM low-profile gas block and a gas tube. The BCM Mk12 barrel is machined from extra-hard 410 stainless steel that is more corrosion-resistant than the 416 stainless alloy commonly used on rifle barrels and has a tough, abrasion-resistant, anti-friction IonBond PVD finish. Bravo Company's BCM Mk12 18" Stainless Steel Barrel comes with a 5.56 NATO match (USMC SAM-R) chamber and hand-lapped 1-8" button rifling for superb accuracy potential. M4-type feed ramps ensure the rounds make their way into that chamber consistently and reliably. Phosphate finished mil-spec low profile gas block Rifle-length gas system for gentler, reliable cycling 18" length gives a balance of compactness and additional velocity for improved long-range performance .750" O.D. at gas port Barrel extension included & installed 1/2"-28 tpi muzzle threads (muzzle device not included) The Bravo Company BCM Mk 12 18" Stainless Steel Barrel has a mid-weight profile to so it's rigid enough to resist accuracy-compromising heat warpage but not so heavy it makes the rifle a pain to lug around!



### Attributes

- Name: [BRAVO COMPANY MK12 18" STAINLESS STEEL RIFLE LENGTH GAS SYSTEM](#)
- Manufacturer: [BRAVO COMPANY](#)
- Product no.: 100023906
- Mfr. No.: BCM-18SS-KIT
- Cartridge: 5.56 mm NATO
- Contour: M4
- Finish: Silver
- Gas System Length: Rifle
- Length: 18"
- Muzzle Threads: 1/2-28
- Twist: 1-8
- Weapon type: AR-15
- Delivery weight: 1.361kg
- Shipping height: 71mm
- Shipping width: 74mm
- Shipping length: 516mm
- UPC: 812526021298

### Item details

Made in USA  
US export classification: 0A501.c

# Table of Contents

- Startpage
- Safety Instruction Guide for AR15 MK12 Barrel 18" Stainless Steel
- About Us

# Safety Instruction Guide for AR15 MK12 Barrel 18" Stainless Steel

## Introduction

Thank you for choosing the Bravo Company BCM Mk12 18" Stainless Steel Barrel. This guide provides important safety instructions to ensure safe handling, installation, and use of your new barrel. Please read this guide carefully before use.

## General Safety Guidelines

- Ensure that all firearms are handled responsibly and stored safely.
- Always treat every firearm as if it is loaded.
- Keep firearms out of reach of children and unauthorized users.
- Use appropriate personal protective equipment (PPE) such as safety glasses and hearing protection when handling firearms.
- Familiarize yourself with local laws and regulations regarding firearms and their components.
- Inspect the barrel and all associated components for any damage before installation and use.
- Report any unsafe products or accidents to the appropriate authorities.

## Specific Safety Precautions for Use

- Ensure that the barrel is compatible with your AR15 platform before installation.
- Only use ammunition that is compatible with the 5.56 mm NATO chamber.
- Avoid using damaged or defective ammunition, as it may cause malfunctions.
- Be aware of the barrel's heat buildup during prolonged firing. Allow it to cool before handling.
- Never point the firearm at anything you do not intend to shoot.
- Ensure the firearm is pointed in a safe direction when loading, unloading, and during use.

## Instructions for Installation and Usage

### Installation Instructions

#### 1. Preparation:

- Gather all necessary tools for installation, including a torque wrench and appropriate bits.
- Ensure the firearm is unloaded and the chamber is clear.

#### 2. Remove the Existing Barrel:

- Using the appropriate tools, remove the existing barrel from the upper receiver.
- Take care not to damage any components during removal.

#### 3. Install the BCM Mk12 Barrel:

- Align the BCM Mk12 barrel with the upper receiver.
- Ensure the barrel extension is properly seated.
- Install the barrel nut and torque it to the manufacturer's specifications.

#### 4. Attach the Gas Block and Tube:

- Install the BCM lowprofile gas block over the gas port.
- Secure the gas block and attach the gas tube according to the manufacturer's instructions.

## 5. Install Muzzle Device:

- If applicable, install a compatible muzzle device onto the 1/2"28 tpi threads of the barrel.

## 6. Final Inspection:

- Doublecheck all components for proper installation.
- Ensure that the gas system is functioning correctly.

## Usage Instructions

- Always ensure the firearm is in a safe condition before handling.
- Load ammunition only when ready to shoot.
- Follow all standard safety protocols while firing.
- Clean and maintain the barrel regularly for optimal performance.

## Disposal Instructions

- Dispose of the barrel and any associated components in accordance with local regulations.
- Do not dispose of firearms or firearm components in regular household waste.
- Check with local authorities for proper disposal methods.

## Contact Information for Further Support

For any questions or concerns regarding the safety or performance of your BCM Mk12 Barrel, please refer to the manufacturer's website or customer service for assistance.

Thank you for prioritizing safety while using your Bravo Company BCM Mk12 18" Stainless Steel Barrel. Enjoy your shooting experience responsibly!

# About Us

## Brownells UK

### **Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories**

Unit 1, Laughing Dog Industrial Estate  
London Road  
Rugby  
Warwickshire  
CV23 9LP

[www.brownells.co.uk](http://www.brownells.co.uk)