## ZERO M-SERIES SIZING DIES - ZERO M-SERIES 22 GT SIZING DIE W/ZERO SHELL HOLDER

The ZERO M-Series Sizing die is the culmination of years of testing, research, trial, error, frustration, and finally, discoveries. As Reloaders, Area 419 knew they needed a die to do certain things, but as the makers of the ZERO Reloading Press, Area 419 also learned a huge amount about what other dies did well or did poorly, and what customers were struggling with on a daily basis. With the ZERO M-Series Sizing Die, Area 419 produced a sizing die that is capable of producing the finest, match-grade ammunition, as well as being user-friendly to new and learning reloaders. Sizing brass doesn't have to be complicated. It doesn't have to require years of trial and error. It just needs equipment, made with the end-user in mind, designed with the understanding that a die is part of an ecosystem of parts. A press, a die, the brass, the rifle – they all have to work together and be designed with one another in mind. This is that. Introducing, the ZERO M-Series Sizing Die. KEY FEATURES Micrometer Adjustable Headspace/Shoulder Bump Precision Ground Expander Mandrels (all dies ship with a .002 neck tension mandrel, or add more increments with Area 419's MANDREL KIT) Full-Length Neck to Extractor Sizing Spring Ejection for Spent Primers Replaceable Steel Decap Pins Reamer Cut to Exacting Dimensions for a TRUE Size (no more sticky bolt after the second firing) Hydraulic Shoulder Pressure Relief 100% Made in AMERICA All dies ship with an Area 419 ZERO Die Ring, a spare decapping pin and necessary install/removal tools. After testing them all, and finding everything Area 419 like and didn't like, and working with thousands of customers and a variety of industry partners, they believe this is what a sizing die should be. Area 419 think you'll agree. NOTE: THIS IS A 1-1/4" DIE, AND REQUIRES A HYBRID OR 1-1/4" TURRET ON YOUR ZERO (OR OTHER PRESS). IT CANNOT BE USED WITH A 7/8" TURRET OR OTHER 7/8" PRESS.



#### **Attributes**

Name: ZERO M-SERIES 22 GT SIZING DIE W/ZERO SHELL HOLDER

Manufacturer: AREA 419Product no.: 430112727

Mfr. No.: 419-ZERODIE-M22GTSH

Cartridge: 22 GT
Die Style: Sizing Dies
Delivery weight: 1.588kg
Shipping height: 76mm
Shipping width: 152mm
Shipping length: 241mm
UPC: 810080182202

#### Item details

Made in USA

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# ZERO MSERIES SIZING DIES SAFETY INSTRUCTION GUIDE

### Introduction

Thank you for choosing the ZERO MSeries Sizing Die. This product is designed to help you create highquality ammunition safely and efficiently. Please read this safety instruction guide carefully to ensure safe usage and compliance with the EU General Product Safety Regulation (GPSR).

## **General Safety Guidelines**

- Ensure that the ZERO MSeries Sizing Die is used only for its intended purpose.
- Always follow the manufacturer's instructions for installation and usage.
- Keep the product out of reach of children and vulnerable individuals.
- Regularly inspect the die and associated equipment for any signs of wear or damage.
- Report any unsafe conditions or incidents to the appropriate authorities.
- Stay informed about product recalls and safety updates through the EU Safety Gate platform.

## **Specific Safety Precautions for Use**

- Always wear appropriate personal protective equipment (PPE), such as safety glasses, when using the sizing die.
- Ensure that your reloading press is compatible with the ZERO MSeries Sizing Die. This die requires a hybrid or 11/4" turret and cannot be used with a 7/8" turret or other 7/8" presses.
- Do not exceed the recommended load specifications for your ammunition.
- Avoid using damaged or defective components, including the die, press, or brass.
- Be cautious of sharp edges and moving parts during installation and usage.
- Always work in a wellventilated area to minimize exposure to potentially harmful substances.

## Instructions for Installation and Usage

#### 1. Installation:

- Ensure your reloading press is securely mounted and stable.
- Remove any existing die from the press.
- Install the ZERO MSeries Sizing Die into the press by following the manufacturer's instructions.
- Use the provided tools for proper installation, ensuring all components are securely fastened.

#### 2. Preparation:

- Gather all necessary materials, including brass, primers, powder, and any additional equipment.
- Inspect the brass for damage or defects before sizing.

#### 3. Usage:

- Adjust the micrometer headspace/shoulder bump according to your specifications.
- Insert the brass into the sizing die and ensure it is properly seated.
- Operate the press smoothly, applying consistent pressure.
- After sizing, eject the spent primer using the spring ejection feature.
- Inspect the sized brass for proper dimensions and quality.

#### 4. PostUsage:

- Clean the die and press after use to prevent buildup of residues.
- Store the die in a dry, safe location, away from children and pets.

## **Disposal Instructions**

- Dispose of any damaged or unusable components in accordance with local regulations.
- Do not dispose of the die or any metal parts in regular household waste.
- Contact local waste management authorities for guidance on proper disposal methods.

## **Contact Information for Further Support**

For any questions or concerns regarding the usage or safety of the ZERO MSeries Sizing Die, please refer to the manufacturer's contact information provided with your product packaging or visit the manufacturer's website for additional resources.

Thank you for prioritizing safety while using the ZERO MSeries Sizing Die. Enjoy your reloading experience!