

EXPANDING MANDREL DIES - L.E. WILSON 25 CALIBER (0.256) DIE W/EXPANDING MANDREL

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The Wilson Expanding Mandrel Sizing Die. These dies are designed to be used on NEW brass cases to prepare the case for the seating operation. Over the past few years we have seen a greater need to run new brass cases over an expanding mandrel to properly prepare them for their first firing. New brass cases are often damaged when shipped in bulk, this die will give you a consistent neck diameter on your cases. With correct neck tension you can expect a more consistent seating depth. Includes one mandrel. Additional mandrels sold separately. Cut out in die provides an easy view for making sure case aligns and setting up depth Interchangeable Mandrels depending on caliber Standard 7/8ths Reloading Press Die ONLY expands neck to slightly under bullet diameter Stainless Parts for a Long Lasting Finish Durable and Accurate L.E. Wilson manufactured lock nut - thickness is .225" from inside to outermost edge .270" for height and 1.250" total width OD

NO IMAGE
AVAILABLE

Attributes

- Name: [L.E. WILSON 25 CALIBER \(0.256\) DIE W/EXPANDING MANDREL](#)
- Manufacturer: [L.E. WILSON](#)
- Product no.: 430116128
- Mfr. No.: EXP-25MD
- Cartridge: 25 Caliber (.251)
- Diameter (in): -
- Die Style: -
- Delivery weight: 0.227kg
- Shipping height: 13mm
- Shipping width: 76mm
- Shipping length: 152mm
- UPC: 815145028419

Item details

Made in USA

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Safety Instruction Guide for EXPANDING MANDREL DIES L.E. WILSON 25 CALIBER (0.256) DIE W/EXPANDING MANDREL

Introduction

Thank you for choosing the L.E. Wilson Expanding Mandrel Sizing Die. This product is designed to help you prepare new brass cases for reloading, ensuring a consistent neck diameter and improved seating depth. To ensure safe and effective use of this product, please read and follow the guidelines in this safety instruction guide.

General Safety Guidelines

- Always use the die in accordance with the manufacturer's instructions.
- Ensure that the die is compatible with your reloading press.
- Handle all reloading components, including dies, with care.
- Store the die in a safe and dry location, away from children and pets.
- Regularly inspect the die for signs of wear or damage before use.
- Always wear appropriate personal protective equipment (PPE) when reloading, including safety glasses and gloves.
- Be aware of your surroundings and ensure that your workspace is clean and organized to prevent accidents.

Specific Safety Precautions for Use

• Potential Hazards:

- Risk of injury from improper handling or use of the die.
- Risk of damage to brass cases if the die is not used correctly.

• Instructions for Avoiding Hazards:

- Always ensure that the die is securely attached to the reloading press before use.
- Do not force the die into the case; it should fit smoothly.
- Avoid overexpanding the neck of the brass case, as this can lead to inconsistent seating and potential damage.
- Never use the die with damaged or deformed brass cases.
- Keep fingers and hands clear of any moving parts during operation.

• Age or Audience Specific Warnings:

- This product is intended for use by adults and should not be used by children.
- Ensure that anyone using the die has received proper training in reloading practices.

Instructions for Installation and Usage

1. Installation:

- Ensure that your reloading press is turned off and unplugged.
- Select the appropriate caliber mandrel for your brass cases.
- Insert the die into the reloading press and tighten it securely using the L.E. Wilson manufactured

lock nut.

- Adjust the die depth according to your specific requirements, ensuring it is set for the desired neck expansion.

2. Usage:

- Prepare your new brass cases by inspecting them for any visible damage.
- Place a brass case into the die and ensure it is properly aligned.
- Operate the reloading press handle smoothly to expand the neck of the brass case.
- After expanding, remove the case and check the neck diameter for consistency.
- Repeat the process for additional cases as needed.

Disposal Instructions

- Dispose of any damaged or unusable brass cases in accordance with local regulations.
- For the die itself, check with local authorities for proper disposal methods.
- Do not dispose of the die in regular household waste.

Contact Information for Further Support

For any inquiries regarding the EXPANDING MANDREL DIES L.E. WILSON 25 CALIBER (0.256) DIE W/EXPANDING MANDREL, please refer to the manufacturer's contact information provided with the product packaging. If you encounter any safety concerns or product issues, please report them to the appropriate authorities.

Conclusion

By following these safety instructions, you can ensure a safe and effective reloading experience with the L.E. Wilson Expanding Mandrel Sizing Die. Always prioritize safety and proper handling to enjoy the benefits of your reloading activities. Thank you for your attention to these important guidelines.

About Us

Brownells UK

Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

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