

# COMPETITION BUSHING NECK DIES - COMPETITION BUSHING NECK DIE 280 ACKLEY IMP

Similar in design concept to Reddings Competition Seating Die, the cartridge case is completely supported and aligned with the sizing bushing before the sizing process begins. As the sizing process starts, the cartridge case remains supported in the tightly chambered, sliding sleeve as it moves upward while the resizing bushing self-centers on the case neck. The decapping rod is maintained in precise alignment by using the internal parts of the die as a linear support much like that of a firing pin. Meanwhile, the micrometer adjustment of the bushing position delivers precise control to the desired amount of neck length to be sized. These dies were designed for use by Competition Shooters who have meticulously prepared their cartridge cases and do not wish to use a sizing button, however, carbide size button kits are available separately. Bushings and shellholders sold separately



## Attributes

- Name: COMPETITION BUSHING NECK DIE 280 ACKLEY IMP
- Manufacturer: REDDING
- Product no.: 749007685
- Mfr. No.: 56428
- Cartridge: 280 Ackley Improved
- Die Style: Neck Die
- Delivery weight: 0.454kg
- Shipping height: 43mm
- Shipping width: 112mm
- Shipping length: 152mm
- UPC: 611760564284

## Item details

Made in USA

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# Safety Instruction Guide for Competition Bushing Neck Die 280 Ackley Improved

## Introduction

Thank you for choosing the Competition Bushing Neck Die 280 Ackley Improved. This product is designed for precision reloading and is intended for use by experienced competition shooters. It is crucial to follow the safety instructions outlined in this guide to ensure safe and effective use.

## General Safety Guidelines

- Always read and understand the instructions before using the die.
- Ensure that the die is used in accordance with the manufacturer's recommendations.
- Keep the die and all related equipment out of reach of children and vulnerable individuals.
- Regularly inspect the die for any signs of wear or damage before use.
- Report any unsafe products or incidents to the appropriate authorities.
- Check for recall updates on the EU's Safety Gate platform.

## Specific Safety Precautions for Use

- Use the die only for its intended purpose: resizing the neck of cartridge cases.
- Ensure that the cartridge cases are clean and free of debris before resizing.
- Do not exceed the recommended neck length adjustments to avoid damage to the die or cartridge cases.
- Always wear appropriate safety glasses when operating reloading equipment.
- Avoid placing hands or fingers near the moving parts of the die during operation.
- If you experience any difficulties while using the die, stop immediately and consult the manufacturer's guidelines.

## Instructions for Installation and Usage

### 1. Installation:

- Securely mount the die in your reloading press according to the manufacturer's instructions.
- Ensure that the die is properly aligned with the press and that all fasteners are tightened.

### 2. Usage:

- Prepare the cartridge cases by cleaning and inspecting them for defects.
- Adjust the micrometer to the desired neck length before starting the resizing process.
- Insert the cartridge case into the die, ensuring it is fully supported.
- Begin the resizing process by operating the reloading press, allowing the case to move upward into the resizing bushing.
- Monitor the alignment of the decapping rod and ensure it remains in position throughout the resizing process.
- After resizing, carefully remove the cartridge case from the die.

## Disposal Instructions

- Dispose of any damaged or worn components of the die in accordance with local regulations.
- Do not dispose of the die in general waste; check with local recycling facilities for proper disposal methods.

## Contact Information for Further Support

For any inquiries or concerns regarding safety, usage, or product support, please refer to the manufacturer's contact information provided with the product packaging.

By following these safety instructions, you can ensure a safe and effective reloading experience with the Competition Bushing Neck Die 280 Ackley Improved. Thank you for your attention to safety and for choosing our product.